IPA Bauchemische Produkte GmbH

A Stable Solution

IPA Mörtel Fußboden MF10

(PA)

Polymer-modified, cement-based mortar for coating of floors

Product description:

IPA Mörtel Fußboden is a 2-component, cement-based mortar for the coating of all mineral, horizontal and vertical substrates of building material – consisting of a premixed mortar powder component and the mixing liquid IPA Liquid ph + a waterbased Acrylate.

Application areas:

The minimum layer thickness should amount to 5 mm the maximum is 10 mm.

IPA Mörtel Fußboden MF10 is suited to the coating of multistorey car parks, industrial grounds, roads for tanks, car wash, bridge caps, loading ramps, underwater structures, sidewalks etc.

Mode of action (characteristics):

IPA Mörtel Fußboden MF10 is

- frost resistant,
- · impervious to water,
- can be used on humid substrates and,
- has excellent water vapour diffusion characteristics,
- has high mechanically resitance,
- can be loaded chemically down to pH 4 and
- has very good adherence on mineral substrates.

IPA Mörtel Fußboden MF10 has high early strength and is therefor loadable:

accessible after 1 day - passable after 3 days. It prevents the penetration of chloride.

Preparation of the subsoil: Substrate preparation:

Cleaning processes such as shot-blasting processes, compressed air blasting with solid blasting agents, milling, flame-blasting etc. are suitable. All loose parts and non-binding agents such as oils, grease, coating residuals, cement sinter layers must be removed up to the sustainable substrate in order to provide a good adhesive compound. Recommended substrate adhesive tensile strength 1,5 N/mm².

Oil contaminated surfaces can be treated with IPA Ölreiniger Substrate must be capillary wet exceeding water has to be removed.

Note:

In case of new concrete substrates please maintain an adequate setting time, e.g. 14 days. Eventually avoid cement slurries on the concrete substrate by means of crosswise broom strokes. Remove any residues which could prevent good adhesion of further coatings.

Surface levelling:

Repair spalled parts and equalize uneven substrate depths with IPA Mörtel Fußboden MF10. The next layer should not begin before complete setting of these preliminary repairs, anyway at the earliest, after 24 hours.

Technical data:

Technical data:				
	IPA Mörtel Fußboden MF 10			IPA Liquid ph+
delivery form	powder			liquid
color:	grey			milky
Apparent densi- ty/Density:	ca. 1,80			ca. 1,04 g/cm ³
Max. grain size			2,0 mm -	
Fresh mortar				
Gross density 2,1		2,16	65 g/cm ³	
Beginning of solidification		tion	after approx 3h	
End of solidification			after approx 5 h	
Air incluson content			in Vol approx 9,3%	
Mix liquid need in weight		ght	approx 11,5-13,5 %	
working time			40 - 60 minutes based on temperature and air humidity	
Solid mortar				
Gross density:			2,15 g/cm ³	
Strengths in N/mm ² co			pression flexural tension	
2 days	17			3
7 days	28			5
28 days	34			7
Shrinkage in mm/m	after 1		d	= 0,03
Shrinkage in mm/m	m after 28		8 daysn	= 0,4
Adhesive strength on concrete 3,52N/mm ²			break in the mortar	
Frost/ thaw resitance:			at the end of a 50-days cycle no change	
Delivery Form				
IPA Mörtel Fußboden MF 10			25 kg bag	
IPA Liquid ph+			10 kg plastic jug 25 kg plastic jug	
Storage dureability			aprox 12 months with apporpriate storage (+5-30°C, dry) in unopened original packing	

IPA Mörtel Fußboden MF10

Polymer-modified, cement-engaged mortar for coating of floors

Mixing method adhesive layer:

IPA Liquid ph + is mixed with IPA Mörtelhaftbrücke HB in the proportion: 1 Part IPA Liquid ph + : 2 Parts IPA Mörtelhaftbrücke HB (Powder), by means of a slow-running mixing deviceto a homogeneous mix and creamy consistency.

Mixing method IPA Mörtel Fußboden MF10:

Pore IPA Liquid ph + into a clean mixing vessel (shake Ipa Liquid ph+ Liquid to homogenise) and then add dry mortar component IPA Mörtel Fußboden MF10 (1 bag (25 kg) IPA Mörtel Fußboden MF10 and 2,90 -3,40 kg of IPA Liquid ph +). By means of compulsory mixer mix approx. 2 minutes intensely and to a homogeneous mix. After a maturation time of approx. 5 minutes mix again approx. 1 minute.

Treatment:

The adhesive layer is generously applied first on the prepared surfaces by means of a brush or a broom.

Then apply manually fresh in fresh the IPA Mörtel Fußboden MF10 in a even layer thickness (10 - 15 mm), or apply it with spray method in case of wall- or ceiling surfaces, densify, Trim and abrade it to a smooth surface. The surface temperature during and up to 72 hours after working should be at least + 5° C and not exceed + 30° C, relative air humidity should not exceed 80 %. Material temperature should be at least + 10°C und not exceed + 30°C. During and up to 72 hours after working surfaces must be protected from rain, wind and intense solar irradiation. Follow the norms for the treatment of cement-coated construction materials.

Consumption:

Approx 2,0 kg IPA Mörtel Fußboden MF10 und approx. 0,26 kg IPA Liquid ph+ per mm and $\rm m^2$

Special instructions:

Before use of IPA Liquid ph + it must be homogenized by shaking or agitation. At 20°C temperature, material temperature and underground temperature IPA Mörtel Fußboden MF10 - coatings can be loaded in ventilated rooms after 24 hours with water. In case of intense solar- or wind exposure surfaces must be protected from desiccation by means of covers. Protect from rain and frost. Follow the norms about after-treatment of cement-coated construction materials.

Cleaning and disposal:

Clean working tools with clean water. Delivery packages, material residuals, also mix containers must be disposed in accordance to the officially disposal norms. Disposal code in hardened condition: LAGA-no. 314 09 EWC-no. 17 01 01.

Safety at work:

During work please wear protection clothes, protection glasses and protection gloves. Don't smoke, eat or drink during the working process! In case of skin contact and splashes in the eyes immediately flush at least for 15 minutes with clean water.

It is recommended to keep ready an eye flushing bottle with a sterile solution in order to flush the eyes thoroughly. Afterwards immediately consult an oculist. Please respect the security data sheets and the norms of the professional associations about treating of cement coated materials.

Vision 1906

Our application-technical consulting may support in word and writing your own work. It is intended as not binding advice. Product descriptions don't contain any declarations about liabilities for eventual damages. However, in case of any liability for damages, it is limited to the mere value of the delivered and used wares. With these data sheet all previous technical data about the product become invalid. Specifications of our collaborators, which are not in line of this data sheet require a written confirmation.

 $\textbf{IPA Bauchemische Produkte GmbH} \ Riedhof \ 5-82544 \ Egling-Tel. \ 08171-9990600-Fax \ 08171-99906020-Facher \ 08171-99906020-Facher \ 08171-99906020-Facher \ 08171-99906020-Facher \ 08171-99906000-Facher \ 08171-9990600-Facher \ 081$

E-mail: info@IPA.de Internet: www.ipa.de oder www.ipanex.de